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Journal of Solid State Chemistry 177 (2004) 361-365

JOURNAL OF SOLID STATE CHEMISTRY

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# A fast synthesis for Zintl phase compounds of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub> by microwave irradiation

Gen-Tao Zhou,<sup>a,b</sup> V.G. Pol,<sup>a</sup> Oleg Palchik,<sup>a</sup> Riki Kerner,<sup>a</sup> Elena Sominski,<sup>a</sup> Yuri Koltypin,<sup>a</sup> and Aharon Gedanken<sup>a,\*</sup>

<sup>a</sup> Department of Chemistry, Bar-Ilan University, Ramat-Gan 52900, Israel

<sup>b</sup> School of Earth and Space Sciences, University of Science and Technology of China, Hefei 230026, People's Republic of China

Received 20 May 2003; received in revised form 8 August 2003; accepted 19 August 2003

#### Abstract

The microwave irradiation technique was used to prepare three Zintl phase compounds  $Na_3SbTe_3$ ,  $NaSbTe_2$  and  $K_3SbTe_3$ . The as-prepared products were analyzed and characterized by XRD, EDX and SEM techniques. Higher microwave oven power and shorter irradiation time are required for the synthesis of  $Na_3SbTe_3$ , whereas lower oven power and longer irradiation time are needed for  $NaSbTe_2$ . Moderate microwave irradiation conditions facilitate the formation of pure  $K_3SbTe_3$ . Pure phase of  $Na_3SbTe_3$  are directly obtained by this technique for the first time. Compared with the traditional high-temperature solid-state synthesis, the microwave reaction required a considerable shortened reaction time for the preparation of the three Zintl compounds. The initial driving force for these reactions originates from the interaction of microwave electric field with alkali metals (Na and K) and Sb powders.

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Keywords: Microwave irradiation; Solid-state synthesis; Zintl phase compounds; Na<sub>3</sub>SbTe<sub>3</sub>; NaSbTe<sub>2</sub>; K<sub>3</sub>SbTe<sub>3</sub>

## 1. Introduction

Solid-state reactions are often plagued by extremely long reaction times caused by slow diffusion rates in solids. Consequently, a constant interest has remained in exploring a variety of methods in order to achieve higher reaction rates. Various starting materials, including fluxes, or alternative heating techniques such as induction heating, arc furnaces, and microwave heating have been attempted for this purpose. It was recently demonstrated that microwave-assisted solid-state synthesis is a simple, fast and energy-efficient, as well as environmentally friendly technique. The fast synthesis is attributed to the nature of the microwave volumetric heating and to the thermal runaway effect associated with the microwave heating. The method, which has been recently reviewed [1], is applicable to the fast syntheses of chalcogenides [2,3], chalcopyrite semiconductors [4], carbides [5], nitrides [6-8], complex oxides [9-12], silicides [13,14], apatite [15], glasses [16], etc. In

our group, a microwave-assisted solid-state synthesis involving metals with low boiling point has been developed, and was successfully applied to the syntheses of Zintl phase compounds of Na<sub>4</sub>SnSe<sub>4</sub>, K<sub>4</sub>Sn<sub>2</sub>Se<sub>6</sub> and K<sub>4</sub>Sn<sub>3</sub>Se<sub>8</sub> [17], and of a series of intermetallic compounds such as Li<sub>21</sub>Si<sub>5</sub>, Li<sub>17</sub>Sn<sub>4</sub>, Li<sub>3</sub>Bi and Li<sub>3</sub>Sb [18,19]. In this report, we have extended this technique to the fast preparation of another group of Zintl compounds of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub>.

Zintl compounds have attracted considerable interest due to their intriguing structural diversity and rich chemistry [20]. In Zintl compounds, a strong electron donor such as alkali or alkaline earth metal is bonded with main group elements or even transition metals that serve as acceptors. Structurally, the main group elements form zero- to three-dimensional nets using covalent bonds, i.e., polyatomic anions. The alkali metals donate their electrons to these nets, thus forming cations, which are electrostatically attracted to these negatively charged nets. The bonding mode of the Zintl compounds is both ionic and covalent in character [21]. The pseudo-zero-dimensional Zintl compounds represent basic building blocks for the formation of the

<sup>\*</sup>Corresponding author. Fax: +972-3-535-1250.

E-mail address: gedanken@mail.biu.ac.il (A. Gedanken).

higher-dimensional compound, and they can serve as precursors for the "soft chemistry" synthesis of the intermetallic compounds [22–27].

Conventional high-temperature solid-state synthesis routes to Zintl phase compounds usually required high temperatures and long synthesis times that can make the synthesis tedious. Zintl phase Na<sub>3</sub>SbTe<sub>3</sub> was first mentioned by Lazarev et al. [28] during an investigation of the phase diagram of the ternary Na-Sb-Te system, but they did not provide any information about its characterization and structure. In order to grow Na<sub>3</sub>SbTe<sub>3</sub> single crystals, Lin and Miller [29] used an elemental mixture with an excess of Sb which is reacted at 1070 K for 24 h, and subsequently cooled to room temperature for 24h. As a result, a mixture of graycolored Na<sub>3</sub>SbTe<sub>3</sub> and elemental Sb is derived. After mechanically separating, the amount of pure Na<sub>3</sub>SbTe<sub>3</sub> single crystals obtained sufficed only for the determination of its structure. Therefore, a pure phase of Na<sub>3</sub>SbTe<sub>3</sub> has never been directly obtained so far. K<sub>3</sub>SbTe<sub>3</sub> was prepared by Jung et al. [30] using a direct reaction of the elements through a 6-h 550°C heating and subsequent 28-h cooling process. Microwave heating offers several advantages over conventional heating methods in the synthesis of Zintl compounds, the most important being the greatly shortened reaction times [17] which includes the heating and subsequent cooling which are both extremely rapid (up to  $100^{\circ}$ C/s). Such high heating and cooling rates could potentially lead to the fabrication of kinetic controlled phases that could not be easily obtained by other routes [7]. Here we report on a novel microwave irradiation technique for the syntheses of Zintl compounds of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub>. The as-prepared Zintl phase compounds were characterized by PXRD, SEM and EDX techniques.

#### 2. Experimental procedures

#### 2.1. Reagents and equipment

Antimony powders (99.5% purity, -100 mesh), tellurium powders (99.8% purity, -200 mesh), sodium and potassium metal with both 99% purity were purchased from the Aldrich Co. All chemicals were directly used without further treatments. Because of the high sensitivity of the alkali metals and the resulting products to moisture and oxygen, all manipulations were conducted in an Ar-filled glove box, with less than 1 ppm of O<sub>2</sub> and H<sub>2</sub>O.

The microwave oven was a modified Kenwood 900 W. At 80% power the oven works in a cycling mode: 13 son, 3 s-off. The X-ray diffraction patterns of the products were recorded with a Bruker AXS D8 Advance Powder X-ray Diffractometer (using  $CuK\alpha\lambda =$  0.15418 nm radiation) operating at 40 kV/40 mA, with a graphite reflected beam monochromator and variable divergence slits. During measurements, compounds were sealed in a home-built, air-free PXRD cell. Morphology and EDX analyses were performed on a JEOL-JSM-840 scanning microscope.

#### 2.2. Synthesis procedures

A typical element ratio for the preparation of Na<sub>3</sub>SbTe<sub>3</sub> is as follows: 0.16 g (0.0069 mol) sodium, 0.204 g (0.0017 mol) antimony, and 0.64 g (0.005 mol) tellurium are put into a carbon-coated quartz ampoule. The ampoule is evacuated up to  $5 \times 10^{-5}$  Torr, and after that sealed by oxygen-gas flame. The sealed ampoule is placed in a microwave cavity and is exposed to microwave irradiation for a given time. After completion of the synthesis, the ampoule is opened inside an argon-filled glove box. Similar procedures are adopted for compounds of NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub>. Their typical reagents ratios are 0.065 g (0.0028 mol) sodium, 0.305 g (0.0025 mol) antimony powders and 0.64 g (0.005 mol) tellurium powders for the synthesis of NaSbTe<sub>2</sub>, and 0.24 g (0.061 mol) potassium, 0.204 g (0.0017 mol) antimony powders and 0.64 g (0.005 mol) tellurium powders for the synthesis of K<sub>3</sub>SbTe<sub>3</sub>. All products are gray bulks with metallic luster, these colors are similar to those of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub> obtained by the conventional high-temperature solid-state reaction. After grounding, the powders of Na<sub>3</sub>SbTe<sub>3</sub> and NaSbTe<sub>2</sub> are dark gray, whereas K<sub>3</sub>SbTe<sub>3</sub> is dark red.

## 3. Results and discussions

Na<sub>3</sub>SbTe<sub>3</sub> is reported to be a stable solid phase below 703 K, but is known to decompose into Na<sub>2</sub>Te and NaSbTe<sub>2</sub> above 703 K, before the onset of melting [28]. This implies that lower oven power and/or shorter irradiation time may be required for the formation of Na<sub>3</sub>SbTe<sub>3</sub>. In general, it is well documented that higher microwave oven powers and/or longer irradiation times, lead to higher irradiation temperatures. Table 1 lists some experimental results under different microwave irradiation conditions. At 60% oven power, 1 or 2 min irradiation lead to the formation of NaSbTe2 and Sb<sub>2</sub>Te<sub>3</sub>, but no Na<sub>3</sub>SbTe<sub>3</sub> is obtained. However, 80% oven power, and 3 min irradiation produced a mixture of Na<sub>3</sub>SbTe<sub>3</sub> and NaSbTe<sub>2</sub>, whereas 4 min of irradiation resulted in another mixture of NaSbTe<sub>2</sub> and Na<sub>2</sub>Te. When 90% oven power is used, after 3 min of irradiation a multiphase mixture of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and Na<sub>2</sub>Te is obtained. The results presented in Table 1 demonstrate that lower oven powers and/or longer irradiation time favor the formation of NaSbTe2, and that higher oven power and shorter irradiation time facilitate the

formation of Na<sub>3</sub>SbTe<sub>3</sub>. It appears that in the system of Na–Sb–Te, NaSbTe<sub>2</sub> is the thermodynamically preferential phase, whereas Na<sub>3</sub>SbTe<sub>3</sub> may be the kinetically controlled phase, which could be easily obtained by microwave rapid heating and rapid cooling process [7].

Based on our experimental observations and solidstate reaction thermodynamics, a full oven power and shorter irradiation time are applied for the synthesis of Na<sub>3</sub>SbTe<sub>3</sub>, in contrast to a lower oven power and longer irradiation time required for the synthesis of NaSbTe<sub>2</sub>. The experiments turned out the expected results (Table 1), namely, at a full oven power and 1.5 min irradiation time a pure phase of Na<sub>3</sub>SbTe<sub>3</sub> is obtained. This is also the first time where pure Na<sub>3</sub>SbTe<sub>3</sub> is directly obtained without a need for further separation. However, at the same oven power, after 2 min irradiation a multiphase mixture of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and Na<sub>2</sub>Te is obtained. The formation of this multiphase mixture can be ascribed to the decomposition of Na<sub>3</sub>SbTe<sub>3</sub> formed under microwave irradiation. A support for this assumption is observed, when the sample was exposed to irradiation for more than 2 min, it has remained red and hot, indicating that as-formed Na<sub>3</sub>SbTe<sub>3</sub> can couple well with microwave, at least at high temperatures. This longer irradiation leads to the formation of NaSbTe<sub>2</sub>

Table 1

Preparation conditions and phase composition of products by microwave irradiation

| Compound                              | Oven<br>power (%) | Irradiation<br>time (min) | Phase composition                 |
|---------------------------------------|-------------------|---------------------------|-----------------------------------|
| (1) Na <sub>3</sub> SbTe <sub>3</sub> | 60                | 1                         | $NaSbTe_2 + Sb_2Te_3$             |
|                                       | 60                | 2                         | $NaSbTe_2 + Sb_2Te_3$             |
|                                       | 80                | 3                         | $Na_3SbTe_3 + NaSbTe_2$           |
|                                       | 80                | 4                         | $NaSbTe_2 + Na_2Te$               |
|                                       | 90                | 3                         | $NaSbTe_2 + Na_2Te + Na_3SbTe_3$  |
|                                       | 100               | 1.5                       | Na <sub>3</sub> SbTe <sub>3</sub> |
|                                       | 100               | 2                         | $Na_3SbTe_3 + NaSbTe_2 + Na_2Te$  |
| (2) NaSbTe <sub>2</sub>               | 60                | 2.5                       | $NaSbTe_2 + Sb_2Te_3$             |
|                                       | 60                | 4 + 2                     | NaSbTe <sub>2</sub>               |
|                                       | 60                | 6                         | NaSbTe <sub>2</sub>               |
| (3) K <sub>3</sub> SbTe <sub>3</sub>  | 60                | 3                         | $Sb_2Te_3 + K_2Te + Te$           |
|                                       | 80                | 2                         | K <sub>3</sub> SbTe <sub>3</sub>  |
|                                       | 100               | 2                         | $K_3SbTe_3 + Sb_2Te_3$            |

and Na<sub>2</sub>Te. In the case of NaSbTe<sub>2</sub>, at 60% oven power, a pure phase of NaSbTe<sub>2</sub> is obtained after 6 min of irradiation, a shorter irradiation time of 2.5 minproduced a mixture of NaSbTe<sub>2</sub> and Sb<sub>2</sub>Te<sub>3</sub>.

Recently, a simple solution synthetic technique has been proposed for the fabrication of various binary or ternary intermetallic chalcogenides that cannot be prepared by other routes (e.g., [22,23]). The reaction consists of electron transfer from a Zintl polyanion precursor with high chemical reactivity to a transition metal cation, which results in the rapid precipitation of the neutral solid product. Zintl phase has become a crucial precursor for the synthesis of intermetallic compounds. Among them, Zintl compound  $K_3SbTe_3$ can easily be dissolved in several polar solvents (e.g., H<sub>2</sub>O, DMF, DMSO, formamide and ethylenediamine) to form K<sup>+</sup> cations and [SbTe<sub>3</sub>]<sup>3-</sup> anions, and has been successfully used as the precursors for the soft chemistry

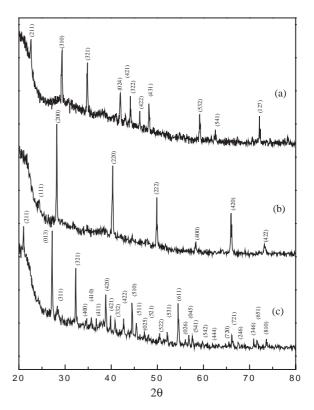


Fig. 1. XRD patterns of Na<sub>3</sub>SbTe<sub>3</sub> (a), NaSbTe<sub>2</sub> (b), and K<sub>3</sub>SbTe<sub>3</sub> (c) prepared by microwave irradiation.

Table 2

Lattice parameters of the Zintl phase compounds prepared by microwave irradiation

| Compound                          | Crystal system      | Time of microwave irradiation (min) | Oven power (%) | Lattice parameters $(\text{\AA})^{a}$ | Ref.              |
|-----------------------------------|---------------------|-------------------------------------|----------------|---------------------------------------|-------------------|
| Na <sub>3</sub> SbTe <sub>3</sub> | Cubic               | 1.5                                 | 100            | 9.6208(7) [9.6114(9)]                 | [29]              |
| NaSbTe <sub>2</sub>               | Face-centered cubic | 6                                   | 60             | 6.3471 [6.34500]                      | JCPDF No. 34-1175 |
| K <sub>3</sub> SbTe <sub>3</sub>  | Cubic               | 2                                   | 80             | 10.3174(8) [10.306(1)]                | [30]              |

<sup>a</sup>The literature values are given in square brackets.

syntheses of Ni<sub>3</sub>(SbTe<sub>3</sub>)<sub>2</sub>, Fe<sub>3</sub>(SbTe<sub>3</sub>)<sub>2</sub> and Co<sub>3</sub>(SbTe<sub>3</sub>)<sub>2</sub> [22,27,30]. Therefore, it is just natural that the abovementioned fast process was extended to the synthesis of the Zintl compound K<sub>3</sub>SbTe<sub>3</sub>. The synthetic experimental results are also presented in Table 1. At 60% oven power, 3 min irradiation leads to an uncompleted reaction, whereas at 100% oven power, a mixture of K<sub>3</sub>SbTe<sub>3</sub> and Sb<sub>2</sub>Te<sub>3</sub> is obtained after 2 min of irradiation. The optimal conditions for the synthesis are found to be 80% oven power and 2 min irradiation, where only one product, K<sub>3</sub>SbTe<sub>3</sub>, is obtained.

The typical XRD patterns of the Zintl phase compounds prepared at different conditions by microwave irradiation are depicted in Fig. 1. Compared with their respective JCPDF files (Na<sub>3</sub>SbTe<sub>3</sub>: JCPDF No. 82-1424; NaSbTe<sub>2</sub>: JCPDF No. 34-1175; Na<sub>3</sub>SbTe<sub>3</sub>: JCPDF No. 80-2477), the diffraction patterns can be indexed as corresponding cubic Na<sub>3</sub>SbTe<sub>3</sub>, face-centered cubic NaSbTe<sub>2</sub>, and cubic K<sub>3</sub>SbTe<sub>3</sub>, respectively. The calculated lattice parameters are listed in Table 2, which match with the reported data (29, JCPDF No. 34-1175, 30).

SEM images of  $Na_3SbTe_3$ ,  $NaSbTe_2$  and  $K_3SbTe_3$ from microwave irradiation are depicted in Fig. 2. The images of Figs. 2A-C show that the products prepared by this method are homogeneous, and that the morphology of the particles is of closely irregular plates in all cases.

The stoichiometric ratios of the elements composing the as-prepared products are evaluated using EDX measurements. For Na<sub>3</sub>SbTe<sub>3</sub> and NaSbTe<sub>2</sub>, the measured atomic ratio of Na:Sb:Te are 3.10:1:3.17 and 0.98:1:2.06, respectively. For both compounds the measured ratios are close to their theoretical stoichiometry. Similarly, the measured atomic ratio of K:Sb:Te is 2.93:1:3.03, which also is close to the expected theoretical stoichiometric ratio of K<sub>3</sub>SbTe<sub>3</sub>. These analytical results are also in agreement with XRD analyses.

We also observed that during the preparation of  $Na_3SbTe_3$ ,  $NaSbTe_2$  and  $K_3SbTe_3$ , several strong yellow flashes are produced inside the ampoule after 2–5 s of irradiation. These yellow flashes appear through the entire reaction period when the microwave oven is in the "on" part of the cycle. The strong flash formation causes a little amount of alkali metal Na or K to evaporate to the upper part of the ampoule, and thus in our synthetic experiments a little excess in alkali metal Na or K must be considered in order to obtain the stoichiometric ratios.

The precise mechanism of microwave solid-state reaction is still unclear and whether there is an athermal effect of microwave on specific chemical reaction is in controversy, despite the extensive application of microwave radiation in organic or inorganic synthetic chemistry. In general, the driving force of microwave

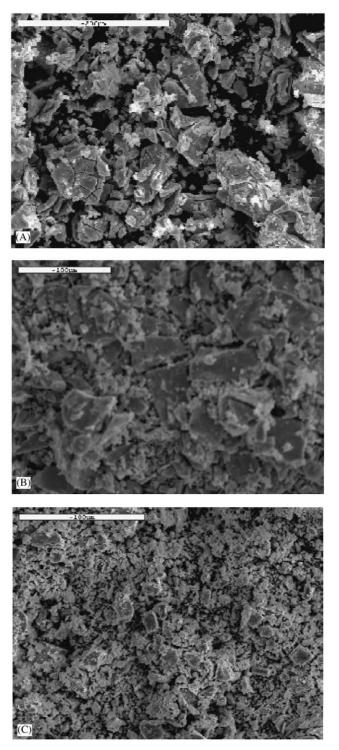


Fig. 2. SEM images of Na<sub>3</sub>SbTe<sub>3</sub> (A), NaSbTe<sub>2</sub> (B), and K<sub>3</sub>SbTe<sub>3</sub> (C) prepared by microwave irradiation.

irradiation synthesis arises from the interaction of reactants with microwave electronic field. This requires that one of the reactants must be a microwave susceptor. Previous investigations have shown that alkali metals Na and K can couple well with microwave, as reflected in the yellow glowing sparks [17]. In addition, Sb powders can also couple well with microwave [19], while Te powders is not a good microwave susceptor [3,31]. The appearance of above-reported yellow glow at the start of the reaction suggests that interactions of alkali metals and Sb powders with microwave is the reaction driving force for these reactions in both systems of Na– Sb–Te and K–Sb–Te.

#### 4. Conclusions

In summary, microwave irradiation technique was successfully applied to the fast preparation of Zintl phase compounds of Na<sub>3</sub>SbTe<sub>3</sub>, NaSbTe<sub>2</sub> and K<sub>3</sub>SbTe<sub>3</sub>. A significant short reaction time (a few min) was required compared with the conventional high-temperature solid-state synthesis technique. A pure phase of Na<sub>3</sub>SbTe<sub>3</sub> was obtained for the first time by this technique. The start driving force for these reactions originates from the interaction of microwave electric field with alkali metals and Sb powders.

## Acknowledgments

Dr. G.-T. Zhou thanks the Fred and Barbara Kort Postdoctoral Fellowship Foundation for financial support, and. Prof. A. Gedanken thanks the EC for a Research Grant awarded through the fifth program entitled NanoBatt.

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